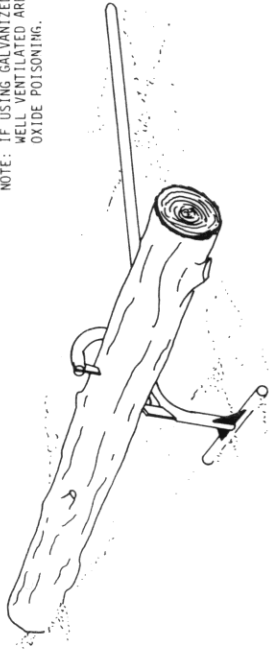
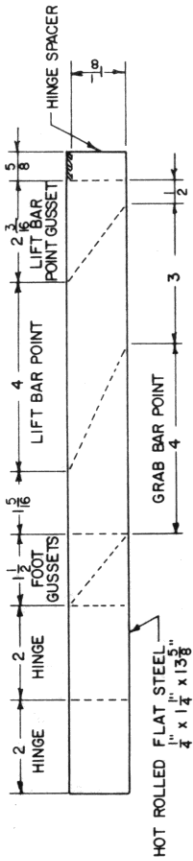


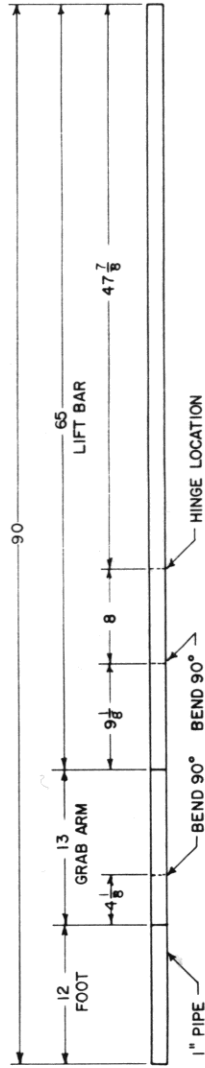
NOTE: IF USING GALVANIZED PIPE, WELD IN WELL VENTILATED AREA TO AVOID ZINC OXIDE POISONING.



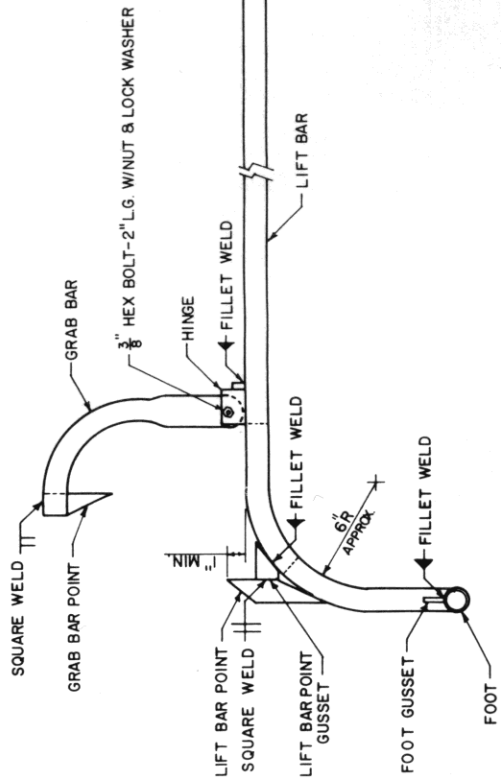
PERSPECTIVE NO SCALE



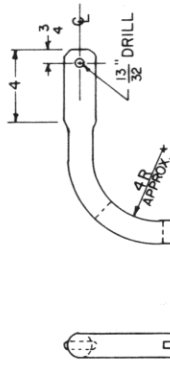
STRAP STEEL CUTTING DIAGRAM



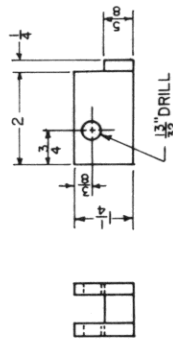
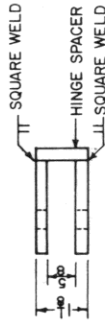
BLACK IRON PIPE CUTTING DIAGRAM



ASSEMBLY DRAWINGS



GRAB BAR DETAILS



HINGE DETAILS



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